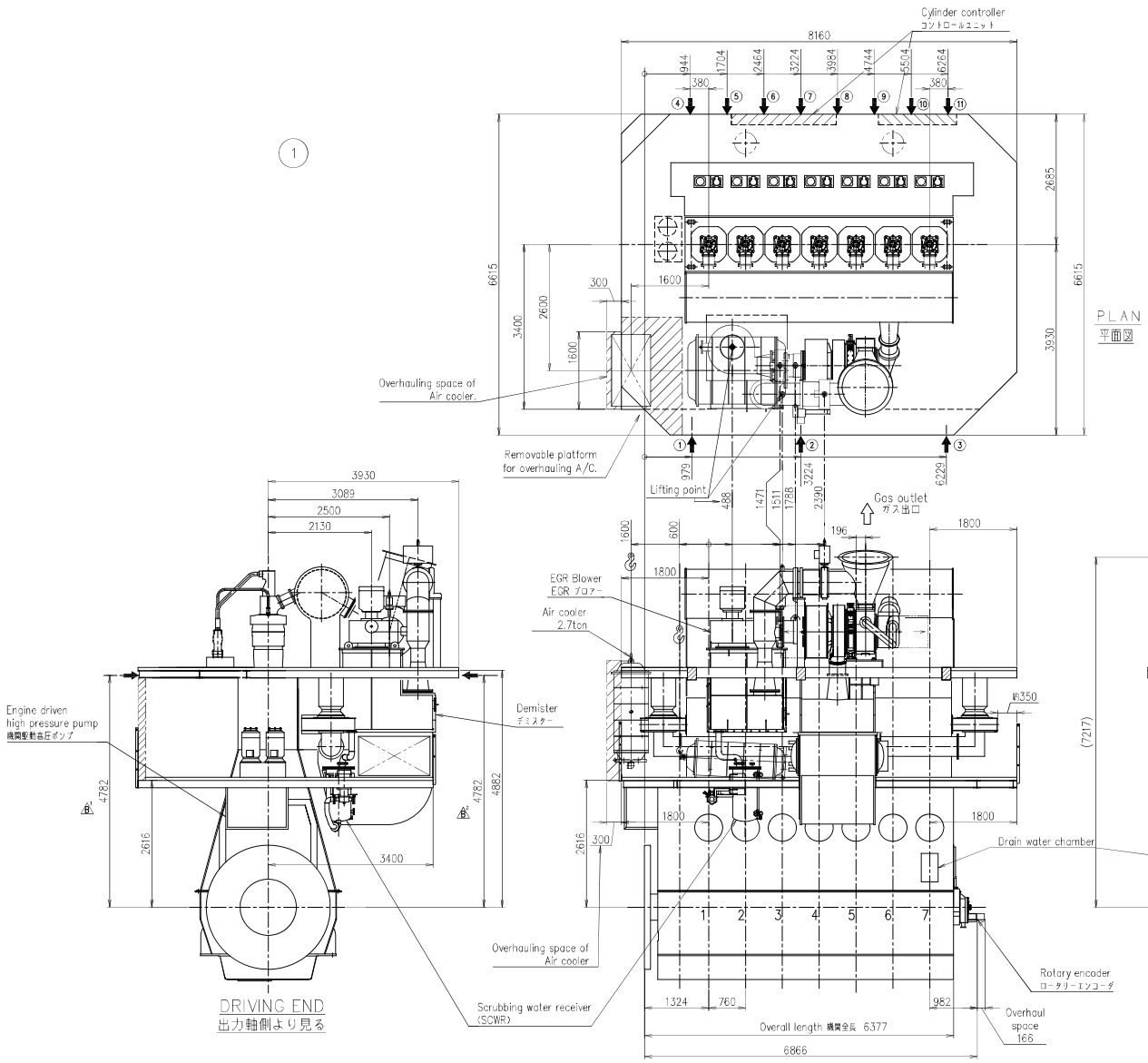
For Tier3

SURFACE ROUGHNESS	RATINGS (a)	UNDER 0.8	UNDER 6.3	UNDER 25	UNDER 100	NOT MACHINED SURFACE
	▽▽▽▽	▽▽▽	▽▽	▽		～

PREVIOUS DRAWING U1-0M007/E

REVISIONS

NO.	UC NO.	DESCRIPTION	(DATE)	ZONE	APPROVED	CHECKED	DRAWN
A5	UC13254	防振ステー取付高さ変更。 EGR装置関係吊り位置変更。	2021-7-20	A,C-3 D-1,3-4	木下	吉川	甘利
B2	UC13554	防振ステー取付高さ変更。	2021-12-14	A,C-4	木下	吉川	甘利



Position of engine stay attachment.
←：防振ステー配置位置

	Type	Total	Exh.side ①	②	③	Pump side ④	⑤	⑥	⑦	⑧	⑨	⑩	⑪
CASE1	Friction	3	◎	◎	◎	×	×	×	×	×	×	×	×
CASE2	Hydraulic	4	◎	×	◎	◎	×	×	×	×	×	×	◎
CASE3	Friction	4	◎	×	◎	◎	×	×	×	×	×	×	◎
CASE4	Friction	3	×	×	×	◎	×	×	○	△	×	×	◎
CASE5	Friction	4	×	×	×	◎	△	○	△	△	○	△	◎

◎○：Standard position
△：Optional position
Optional position can be applied as below.
⑦ or ⑧
⑥ → ⑤ or ⑦
⑨ → ⑧ or ⑩

◆印寸法はEGRブロワ吊位置を示す。(1.5ton用)
Dimensions indicated with ◆ shows the position of lifting for EGR blower. (for 1.5ton)

●印寸法はEGRガス出入口管組立用の吊ピース位置を示す。(0.5ton用)
Dimensions indicated with ● shows the position of eye plate for EGR gas inlet / outlet pipes. (for 0.5ton)

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±2.0	±2.5

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MARK	NO.	DESCRIPTION	MATERIALS	ITEM NO.	1-PIECE WEIGHT (kg)	TOTAL QUANTITY PER SET
	1	GENERAL ARRANGEMENT (OUTLINE) 全体装置外形図				

開発部		7UEC42LSH-Eco-EGR	
APPROVED 江戸	APPROVED	GENERAL ARRANGEMENT (OUTLINE)	
木下		全体装置外形図	1/1
CHECKED 吉川	CHECKED	(MET42MB×1)	00-00
DRAWN 甘利	DRAWN		
1st ANGLE PROJECTION	DATE DRAWN 2021.03.02	DRAWING NO. U1-0M022	REV.NO. B
	SCALE 1/50		

JAPAN ENGINE CORPORATION